

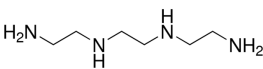
TRIETHYLENE TETRAMINE FOR SYNTHESIS

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878
SDS Reference Number: 00348
Issue date: 4/9/2014 Revision date: 4/2/2026 Supersedes version of: 4/16/2016 Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form	: Substance
Trade name	: TRIETHYLENE TETRAMINE FOR SYNTHESIS
IUPAC name	: N,N'-(Ethane-1,2-diyl)di(ethane-1,2-diamine)
EC Index-No.	: 612-059-00-5
EC-No.	: 203-950-6
CAS-No.	: 112-24-3
Product code	: 00348
Type of product	: Amines
Formula	: C ₆ H ₁₈ N ₄
Chemical structure	: 
Synonyms	: Trientine dihydrochloride, N,N'-Bis(2-aminoethyl)ethane-1,2-diamine

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Industrial/Professional use spec	: Industrial For professional use only
Use of the substance/mixture	: Laboratory chemicals Manufacture of substances

1.3. Details of the supplier of the safety data sheet

LOBA CHEMIE PVT.LTD.
107 Wode House Road, Jehangir Villa, Colaba
400005 Mumbai
INDIA
T +91 22 6663 6663, F +91 22 6663 6699
info@lobachemie.com, www.lobachemie.com

1.4. Emergency telephone number

Emergency number	: + 91 22 6663 6663 (9:00am - 6:00 pm)
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SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Acute toxicity (dermal), Category 4	H312
Skin corrosion/irritation, Category 1, Sub-Category 1B	H314
Skin sensitisation, Category 1	H317
Hazardous to the aquatic environment – Chronic Hazard, Category 3	H412

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

Harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Harmful to aquatic life with long lasting effects.

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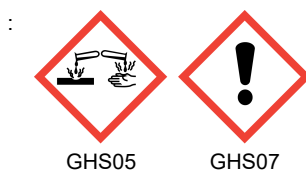
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2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



Signal word (CLP)

: Danger

Hazard statements (CLP)

: H312 - Harmful in contact with skin.
H314 - Causes severe skin burns and eye damage.
H317 - May cause an allergic skin reaction.
H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements (CLP)

: P260 - Do not breathe dust/fume/gas/mist/vapours/spray.
P273 - Avoid release to the environment.
P280 - Wear protective gloves, protective clothing, eye protection, face protection.
P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water .
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

2.3. Other hazards

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

Substance type

: Mono-constituent

Name	Product identifier	%
TRIETHYLENE TETRAMINE	CAS-No.: 112-24-3 EC-No.: 203-950-6 EC Index-No.: 612-059-00-5	100

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general

: Call a physician immediately.

First-aid measures after inhalation

: Remove person to fresh air and keep comfortable for breathing. Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.

First-aid measures after skin contact

: Wash with plenty of water/.... Wash contaminated clothing before reuse. Get medical advice/attention. Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician immediately.

First-aid measures after eye contact

: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. Call a physician immediately.

First-aid measures after ingestion

: Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTER/doctor. Do not induce vomiting. Call a physician immediately.

Self protection of the first-aiders

: First-aiders should pay attention to their own protection and use the recommended personal protective equipment (see section 8).

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects

: Causes severe skin burns and eye damage.

Symptoms/effects after inhalation

: May cause an allergic skin reaction.

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Symptoms/effects after skin contact	: Harmful in contact with skin. Burns. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Causes serious eye damage. Serious damage to eyes.
Symptoms/effects after ingestion	: Burns.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Carbon dioxide. Dry powder. Foam. Water spray.
Unsuitable extinguishing media	: Do not use extinguishing media containing water.

5.2. Special hazards arising from the substance or mixture

Fire hazard	: No fire hazard.
Explosion hazard	: No direct explosion hazard.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.

5.3. Advice for firefighters

Firefighting instructions	: Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material damage.
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For non-emergency personnel

Protective equipment	: Wear recommended personal protective equipment.
Emergency procedures	: Ventilate spillage area. Evacuate unnecessary personnel. Avoid contact with skin, eyes and clothing. Do not breathe dust/fume/gas/mist/vapours/spray.

For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. Use personal protective equipment as required. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures	: Evacuate unnecessary personnel. Stop leak if safe to do so.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment	: Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak without risks if possible.
Methods for cleaning up	: Take up liquid spill into absorbent material. On land, sweep or shovel into suitable containers. Collect spillage.
Other information	: Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

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SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed	: Not expected to present a significant hazard under anticipated conditions of normal use.
Precautions for safe handling	: Ensure good ventilation of the work station. Do not breathe vapours. Provide good ventilation in process area to prevent formation of vapour. Do not get in eyes, on skin, or on clothing. Wear personal protective equipment. Do not breathe dust/fume/gas/mist/vapours/spray.
Hygiene measures	: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures	: Keep in a cool, well-ventilated place away from heat.
Storage conditions	: Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Packaging materials	: Always store product in container of same material as original container.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

Personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Personal protective equipment symbol(s):



Eye and face protection

Eye protection:

Chemical goggles or face shield

Skin protection

Skin and body protection:

Wear a mask

Hand protection:

Protective gloves

Respiratory protection

Respiratory protection:

Wear appropriate mask

Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Yellowish.
Appearance	: Clear liquid.
Molecular mass	: 146.24 g/mol
Odour	: ammonia like.
Odour threshold	: Not available
Melting point	: Not applicable
Freezing point	: -37.2 °C
Boiling point	: 266 – 267 °C
Flammability	: Non flammable
Lower explosion limit	: 0.7 vol %
Upper explosion limit	: 7.2 vol %
Flash point	: 129 °C
Auto-ignition temperature	: 337.8 °C
Decomposition temperature	: Not available
pH	: 10
pH solution concentration	: 1 %
Viscosity, kinematic	: 27.24 mm²/s at 20 °C
Solubility	: Water: Miscible with water
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: 0.01 mm Hg at 20°C
Vapour pressure at 50°C	: Not available
Density	: 0.98 g/cm³
Relative density	: Not available
Relative vapour density at 20°C	: 5.04 (Air = 1)
Particle characteristics	: Not applicable

9.2. Other information

Other safety characteristics

Refractive index	: 1.496 – 1.5 (20 °C; 589 nm)
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SECTION 10: Stability and reactivity

10.1. Reactivity

Thermal decomposition generates : Corrosive vapours.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Direct sunlight. Overheating. Open flame. Heat.

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Thermal decomposition generates : Corrosive vapours.

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SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Harmful in contact with skin.
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Causes severe skin burns. pH: 10
Serious eye damage/irritation	: Assumed to cause serious eye damage pH: 10
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

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Viscosity, kinematic	27.24 mm²/s at 20 °C
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11.2. Information on other hazards

Other information

Potential adverse human health effects and symptoms	: Harmful in contact with skin.
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SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: Harmful to aquatic life with long lasting effects.
Ecology - water	: Harmful to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Harmful to aquatic life with long lasting effects.

12.2. Persistence and degradability

TRIETHYLENE TETRAMINE FOR SYNTHESIS (112-24-3)

Persistence and degradability	May cause long-term adverse effects in the environment.
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12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

No additional information available

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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation. Disposal must be done according to official regulations.
Additional information	: Do not re-use empty containers.
Ecological waste information	: The waste of the product should be considered as hazardous as the product itself, with the likelihood of impacting the environment in the same way. Consider the handling and disposal of the waste as defined by the product itself.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

14.1. UN number or ID number

UN-No. (ADR)	: UN 2259
UN-No. (IMDG)	: UN 2259
UN-No. (IATA)	: UN 2259
UN-No. (ADN)	: UN 2259
UN-No. (RID)	: UN 2259

14.2. UN proper shipping name

Proper Shipping Name (ADR)	: TRIETHYLENETETRAMINE
Proper Shipping Name (IMDG)	: TRIETHYLENETETRAMINE
Proper Shipping Name (IATA)	: Triethylenetetramine
Proper Shipping Name (ADN)	: TRIETHYLENETETRAMINE
Proper Shipping Name (RID)	: TRIETHYLENETETRAMINE
Transport document description (ADR) (ADR)	: UN 2259 TRIETHYLENETETRAMINE, 8, II, (E)
Transport document description (IMDG)	: UN 2259 TRIETHYLENETETRAMINE, 8, II
Transport document description (IATA)	: UN 2259 Triethylenetetramine, 8, II
Transport document description (ADN)	: UN 2259 TRIETHYLENETETRAMINE, 8, II
Transport document description (RID)	: UN 2259 TRIETHYLENETETRAMINE, 8, II

14.3. Transport hazard class(es)

ADR

Transport hazard class(es) (ADR)	: 8
Danger labels (ADR)	: 8



IMDG

Transport hazard class(es) (IMDG)	: 8
Danger labels (IMDG)	: 8



IATA

Transport hazard class(es) (IATA)	: 8
Danger labels (IATA)	: 8

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ADN

Transport hazard class(es) (ADN)

: 8

Danger labels (ADN)

: 8



RID

Transport hazard class(es) (RID)

: 8

Danger labels (RID)

: 8



14.4. Packing group

Packing group (ADR)

: II

Packing group (IMDG)

: II

Packing group (IATA)

: II

Packing group (ADN)

: II

Packing group (RID)

: II

14.5. Environmental hazards

Dangerous for the environment

: No

Marine pollutant

: No

EmS-No. (Fire)

: F-A

EmS-No. (Spillage)

: S-B

Other information

: No supplementary information available

14.6. Special precautions for user

Overland transport

Classification code (ADR)

: C7

Limited quantities (ADR)

: 1I

Excepted quantities (ADR)

: E2

Packing instructions (ADR)

: P001, IBC02

Mixed packing provisions (ADR)

: MP15

Portable tank and bulk container instructions (ADR)

: T7

Portable tank and bulk container special provisions (ADR)

: TP2

Tank code (ADR)

: L4BN

Vehicle for tank carriage

: AT

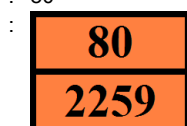
Transport category (ADR)

: 2

Hazard identification number (Kemler No.)

: 80

Orange plates



Tunnel restriction code (ADR)

: E

EAC code

: 2X

Transport by sea

Limited quantities (IMDG)

: 1 L

Excepted quantities (IMDG)

: E2

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Packing instructions (IMDG)	: P001
IBC packing instructions (IMDG)	: IBC02
Tank instructions (IMDG)	: T7
Tank special provisions (IMDG)	: TP2
Stowage category (IMDG)	: B
Stowage and handling (IMDG)	: SW2
Segregation (IMDG)	: SGG18, SG35
Properties and observations (IMDG)	: Moderately viscous, yellow combustible liquid with an ammoniacal odour. Miscible with water. Strongly alkaline. Can form explosive mixtures with nitric acid. When involved in a fire, evolves toxic gases. Corrosive to copper and copper alloys. Reacts violently with acids. Liquid and vapours cause burns to skin, eyes and mucous membranes. Causes skin allergy.
MFAG-No	: 153

Air transport

PCA Excepted quantities (IATA)	: E2
PCA Limited quantities (IATA)	: Y840
PCA limited quantity max net quantity (IATA)	: 0.5L
PCA packing instructions (IATA)	: 851
PCA max net quantity (IATA)	: 1L
CAO packing instructions (IATA)	: 855
CAO max net quantity (IATA)	: 30L
ERG code (IATA)	: 8L

Inland waterway transport

Classification code (ADN)	: C7
Limited quantities (ADN)	: 1 L
Excepted quantities (ADN)	: E2
Carriage permitted (ADN)	: T
Equipment required (ADN)	: PP, EP
Number of blue cones/lights (ADN)	: 0

Rail transport

Classification code (RID)	: C7
Limited quantities (RID)	: 1L
Excepted quantities (RID)	: E2
Packing instructions (RID)	: P001, IBC02
Mixed packing provisions (RID)	: MP15
Portable tank and bulk container instructions (RID)	: T7
Portable tank and bulk container special provisions (RID)	: TP2
Tank codes for RID tanks (RID)	: L4BN
Transport category (RID)	: 2
Colis express (express parcels) (RID)	: CE6
Hazard identification number (RID)	: 80

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

REACH Annex XVII (Restriction List)

EU restriction list (REACH Annex XVII)

Reference code	Applicable on
3(b)	TRIETHYLENE TETRAMINE FOR SYNTHESIS

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EU restriction list (REACH Annex XVII)	
Reference code	Applicable on
3(c)	TRIETHYLENE TETRAMINE FOR SYNTHESIS

REACH Annex XIV (Authorisation List)

Not listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Not listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Not listed on the PIC list (Regulation EU 649/2012)

POP Regulation (Persistent Organic Pollutants)

Not listed on the POP list (Regulation EU 2019/1021)

Ozone Regulation (2024/590)

Not listed on the Ozone Depletion list (Regulation EU 2024/590)

Council Regulation (EC) for the control of dual-use items

Not listed on the COUNCIL REGULATION (EC) of dual-use items.

Explosives Precursors Regulation (EU 2019/1148)

Not listed on the Explosives Precursors list (EU)

Drug Precursors Regulation (EC 273/2004)

Not listed on the Drug Precursors list (EU)

National regulations

Denmark

Danish National Regulations

: Young people below the age of 18 years are not allowed to use the product
Pregnant/breastfeeding women working with the product must not be in direct contact with it.
If an employee is pregnant or breastfeeding and the person in question uses or is exposed to this product at work, the employer must always carry out a risk assessment of the work. The assessment must both deal with the dangerousness of the impact and its strength and duration. The employer's decision that a pregnant or lactating woman can perform a specific work task must therefore be made in the context of her specific working conditions. See also WEA-Guideline A.1.8-7 on the working environment of pregnant and breastfeeding workers.

Germany

Water hazard class (WGK)

: WGK 2, Significantly hazardous to water (Classification according to AwSV; ID No. 1297).

Netherlands

SZW-lijst van kankerverwekkende stoffen : The substance is not listed
SZW-lijst van mutagene stoffen : The substance is not listed
SZW-lijst van reprotoxische stoffen – Borstvoeding : The substance is not listed
SZW-lijst van reprotoxische stoffen – Vruchtbaarheid : The substance is not listed
SZW-lijst van reprotoxische stoffen – Ontwikkeling : The substance is not listed

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Poland

Polish National Regulations

: Act of 25 February 2011 on chemical substances and their mixtures (J. o L. No. 63, item 322 as amended; consolidated text J. o L. 2019, item 1225).
Act of 14 December 2012 on waste (J. o L. 2013, item 322 as amended; consolidated text J. o L. 2020, item 797).
The announcement of Marshal of the Sejm of the Republic of Poland dated 19 October 2016 concerning the consolidated text announcement of the decree on the management of packaging and packaging waste (J. o L. 2016, item 1863 as amended).
Decree of the Minister of Environment of 14 December 2014 on the catalogue of waste (J. o L. 2014, item 1923).
Act of 19 August 2011 on the Carriage of Dangerous Goods (J. o L. 2011 No. 227, item 1367 as amended; consolidated text J. o L. 2020, item 154).
Regulation of the Minister of Family, Labour and Social Policy of 12 June 2018 on the highest permissible concentration and intensity of noxious agents for health at work environment (J. o L. item 1286 as amended).
The announcement of Minister of Health dated 9 September 2016 concerning the consolidated text announcement of the decree of the Minister of Health of 30 December 2004 on health and safety at work related to exposure to chemical agents at work (J. o L. of 16 September 2016, item 1488).
Regulation of the Minister of Health of 2 February 2011 on tests and measurements of the noxious agents for health at work environment (J. o L. No. 33, item 166 as amended).
Regulation of the Minister of Environment of 9 December 2003 on particularly hazardous substances to the environment (J. o L. No. 217, item 2141).
ADR Agreement: Government Statement of 13 March 2023 on the entry into force of amendments to Annexes A and B to the Agreement concerning the International Carriage of Dangerous Goods by Road (ADR), signed in Geneva on 30 September 1957 (J. o. L. 2023, item 891)
Regulation of the Minister of Health of 25 August 2015 on the method of marking places, pipelines, and containers and tanks used for storing or containing hazardous substances or hazardous mixtures (J.o.L. 2015, item 1368 as amended)

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:

ACGIH	American Conference of Governmental Industrial Hygienists
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
CAS-No.	Chemical Abstracts Service number
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
COD	Chemical oxygen demand (COD)
CSA	Chemical safety assessment
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number

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Abbreviations and acronyms:	
EC50	Median effective concentration
ED	Endocrine disruptor
EN	European Standard
EWC	European waste catalogue
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
Log Kow	Partition coefficient n-octanol/water (Log Kow)
Log Pow	Partition coefficient n-octanol/water (Log Pow)
MAK	maximum workplace concentration
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
N.O.S.	Not Otherwise Specified
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
OSHA	Occupational Safety & Health Administration
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
PPE	Personal protection equipment
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
TF	Technical function
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
TWA	Time Weighted Average
VOC	Volatile Organic Compounds
vPvB	Very Persistent and Very Bioaccumulative
UFI	Unique Formula Identifier

Full text of H- and EUH-statements:	
Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Aquatic Chronic 3	Hazardous to the aquatic environment – Chronic Hazard, Category 3
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B
Skin Sens. 1	Skin sensitisation, Category 1

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Full text of H- and EUH-statements:	
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H412	Harmful to aquatic life with long lasting effects.

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.